

Work Order ID 106435

106435

Page 1

August-30-13 12:51:15 PM

Item ID: D206-642-311BL Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Skidtube LH (AEL Blue)
 Start Date: 8/30/13 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 9/20/13 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan: J Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D206-642	Rev N								

100 DOCUMENT CONTROL 0.00
 100
 DC Memo 11.10 0.00
 Document Control Photocopy bluefile and create labels per PPP D206-642-311 CHG007

DAS
31
9-89

13-10-18

①

DAS
31
9-89

110 Pick Kit 0.00
 110
 Packaging Memo 0.00
 Packaging

1x

DAS
28
9-89

13-10-15

120 QC4- 100% Inspect kits for completeness 0.00
 120
 QC Memo 0.00
 Quality Control

DAS
31
9-89

13-10-18

①

Work Order ID 106435

106435

Page 2

August-30-13 12:51:15 PM

Item ID: D206-642-311BL

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Skidtube LH (AEL Blue)

Start Date: 8/30/13 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 9/20/13 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130	Packaging			DAS 6		13/10/23			DAS
Packaging	Memo	0.00		9-89					31
Packaging	Identify and pack for shipping as per PPP D206-642-311								9-89
	Location: <u>014</u>								
	PPP Rev: <u>A</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

[Handwritten signature] 13-10-25

[Handwritten signature] 13-10-23

Picklist Print

August-30-13 12:51:14 PM

Page 1

10

Work Order ID: 106435

Parent Item: D206-642-311BL

Parent Item Name: Skidtube LH (AEL Blue)

Start Date: 8/30/13

Required Date: 9/20/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:J05.10.11 Added D3429-1 per CHG004KJ/CP/JLM/EC
IPP Rev:K 07-12-04 ECN 1080p DD verified by:ec
IPP Rev:L 08-09-29 as per DSI9421 DD verified by:EC IPP Rev:M as per REV.N DD
10.04.19 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D206-642-341		Manufactured	No			110	Each	4.0000	1	1			
--------------	--	--------------	----	--	--	-----	------	--------	---	---	--	--	--

Replacement Skidtube(Fits LH or RH)

DAS
31
9-89

Location

Loc Qty

Loc Code

FG
93119
FG082
36550
69952
95787

1
1
3
1
1
1

D206-648-013

Manufactured

No

110

Each

6.0000

GROUND HANDLING WHEEL MODIFICATION

ATTN: D3414-041 - BLUE

DAS
31
9-89

Location

Loc Qty

Loc Code

PKG013
101736
103000
99769

6
4
1
1

D2932-1

Manufactured

No

110

Each

20.0000

206 Saddle Left side

BLUE

DAS
31
9-89

Location

Loc Qty

Loc Code

ST422
96693
ST427
103461
91554
93204
95744
ST437
98161

1
1
13
6
4
2
1
6
6

DAS
6
9-89

DAS
28
9-89

IX

DAS
6
9-89

DAS
28
9-89

13-10-15

B106455

Picklist Print

August-30-13 12:51:15 PM

Page 2

Work Order ID: 106435
 Parent Item: D206-642-311BL
 Parent Item Name: Skidtube LH (AEL Blue)

Start Date: 8/30/13

Required Date: 9/20/13

Start Qty: 1.00

Required Qty: 1.00

D2933-1
 206 Saddle Left
 BLUE

Manufactured No

110 Each 21.0000

1

1

DAS
31
9-89

DAS
28
9-89

13-10-15

DAS
31
9-89

Location	Loc Qty	Loc Code
ST420A	5	
98159	5	
ST422	2	
96699	2	
ST427	8	
93399	1	
94773	2	
96461	5	
ST437	6	
103664	6	

IX

D2938-1
 206 Saddle Left side
 BLUE

Manufactured No

110 Each 22.0000

U

DAS
31
9-89

DAS
28
9-89

DAS
31
9-89

Location	Loc Qty	Loc Code
ST422	1	
93694	1	
ST426	2	
93411	2	
ST428	9	
93943	3	
98163	6	
ST438	10	
103069	4	
103678	6	

IX

Picklist Print

August-30-13 12:51:15 PM

Page 3

Work Order ID: 106435
 Parent Item: D206-642-311BL
 Parent Item Name: Skidtube LH (AEL Blue)

Start Date: 8/30/13

Required Date: 9/20/13

Start Qty: 1.00

Required Qty: 1.00

D2939-1
 206 Saddle Left side
 BLUE

Manufactured No

110 Each 22.0000

DAS 6 1 1
 9-89

DAS 28 9-89

13-10-15

Location

Loc Qty

Loc Code

ST422

1

96703

1

ST425A

6

98165

6

ST428

9

85836

4

93897

5

ST438

6

103462

6

1x

DAS 31 9-89

AN3-41A

Bolt

Purchased No

110 Each 1,657,0000

DAS 6 8 8
 9-89

DAS 28 9-89

Location

Loc Qty

Loc Code

FG

20

122416

20

ST513

1637

123355

1637

8x

DAS 31 9-89

August-30-13 12:51:15 PM

Shop Packet Print

Page 3

Picklist Print

August-30-13 12:51:15 PM

Page 4

Work Order ID: 106435
 Parent Item: D206-642-311BL
 Parent Item Name: Skidtube LH (AEL Blue)

Start Date: 8/30/13

Required Date: 9/20/13

Start Qty: 1.00

Required Qty: 1.00

D2652 Manufactured No
 Bushing

110 Each 2,028.0000

16 16

DAS
 28
 9-89

13-10-15



DAS
 31
 9-89

Location

Loc Qty

Loc Code

FG	44	
31985	44	
ST013	996	
101755	272	
104848	402	
105683	322	
ST014	988	
102204	182	
102205	200	
103022	200	
103642	200	
103643	200	
99029	6	

16x

Picklist Print

August-30-13 12:51:15 PM

Page 5

Work Order ID: 106435
 Parent Item: D206-642-311BL
 Parent Item Name: Skidtube LH (AEL Blue)

Start Date: 8/30/13

Required Date: 9/20/13

Start Qty: 1.00

Required Qty: 1.00

MS21042L3 Nut Purchased

No

110

Each

6,791.0000

DAS 8 6 9-89

8

DAS 28 9-89

13-10-15

Location

Loc Qty

Loc Code

FP001

3

122141

3

GA

18

122452

18

ST314

387

111668

1

117885

32

119017

55

119075

138

123265

43

M126036

118

ST506

1383

123900

912

124291

471

ST510a

5000

M126275

1000

M126333

4000

DAS 8 6 9-89

8X

DAS 28 9-89

AN960JD10 WASHER
 AN5-10A BOLT

DAS 31 9-89 NAS1149D0363J

Purchased

No

110

Each

0.0000

DAS 8 6 9-89

8

8

126319

DAS 28 9-89

Purchased

No

110

Each

553.0000

DAS 4 6 9-89

4

4

DAS 28 9-89

Location

Loc Qty

Loc Code

GA

50

122800

50

ST350A

3

124805

3

st503

500

M126180

500

4X

DAS 31 9-89

August-30-13 12:51:15 PM

Shop Packet Print

Page 5

Picklist Print

August-30-13 12:51:15 PM

Page 7

Work Order ID: 106435
 Parent Item: D206-642-311BL
 Parent Item Name: Skidtube LH (AEL Blue)

Start Date: 8/30/13

Required Date: 9/20/13

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Locknut

Purchased

No

110

Each

5,287.0000

12

12

DAS
28
9-89

13-10-15

DAS
31
9-89

Location

Loc Qty

Loc Code

FP001	50	
122452	38	
8182	12	
ST314	10	
m125708	10	
st507	56	
125535	23	
m126073	33	
ST509	4000	
m126275	4000	12x
ST510a	981	
m126333	981	
ST518	190	
124231	190	

D3407-043

Tow Ring
BLUE

Manufactured

No

110

Each

27.0000

1

1

DAS
28
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

ST421	15	
103303	14	
86919	1	
ST463	12	
85478	1	
93938	4	
95924	7	

1x

Picklist Print

August-30-13 12:51:15 PM

Page 8

Work Order ID: 106435
 Parent Item: D206-642-311BL
 Parent Item Name: Skidtube LH (AEL Blue)

Start Date: 8/30/13
 Start Qty: 1.00

Required Date: 9/20/13
 Required Qty: 1.00

D3456-1
 Washer

Manufactured No

110 Each 182.0000

1 1

DAS
 28
 9-89

13-10-15

Location	Loc Qty	Loc Code
FG	7	
25701	7	
ST047	175	
103539	50	
103787	25	
80252	1	
85223	1	
89237	6	
96570	21	
99338	71	

DAS
 6
 9-89

106784

DAS
 31
 9-89

D3457-1
 WASHER

Manufactured No

110 Each 91.0000

2 2

DAS
 28
 9-89

Location	Loc Qty	Loc Code
FG	10	
32409	10	
ST047	81	
102377	56	
97683	2	
99638	23	

DAS
 6
 9-89

2x

DAS
 31
 9-89

Picklist Print

August-30-13 12:51:15 PM

Page 9

Work Order ID: 106435
 Parent Item: D206-642-311BL
 Parent Item Name: Skidtube LH (AEL Blue)

Start Date: 8/30/13

Required Date: 9/20/13

Start Qty: 1.00

Required Qty: 1.00

MS21043-4

Nut

Purchased

No

110

Each

1,140.0000

1

1

DAS
28
9-89

13-10-15

DAS
31
9-89

Location

Loc Qty

Loc Code

FG	36
104603	36
GA	2
121652	2
ST315	1102
121162	25
122452	29
123021	3
123525	29
123900	2
125654	254
m125807	760

DAS
6
9-89

AN4C5A

Bolt

DAS
31
9-89

Purchased

No

110

Each

173.0000

1

1

DAS
28
9-89

Location

Loc Qty

Loc Code

ST355	173
122599	83
123265	90

DAS
6
9-89

AN960C416

washer

DAS
31
9-89

NAS1149C0463R

Purchased

No

110

Each

0.0000

1

1

DAS
28
9-89

D3413-1

O-Ring

BLUE

DAS
31
9-89

Manufactured

No

110

Each

48.0000

1

1

DAS
28
9-89

Location

Loc Qty

Loc Code

ST421	16
80224	3
88025	1
96882	4
98167	8
ST464	32
91117	32

DAS
6
9-89

August-30-13 12:51:15 PM

Shop Packet Print

Page 9

Picklist Print

August-30-13 12:51:15 PM

Page 10

Work Order ID: 106435

Parent Item: D206-642-311BL

Parent Item Name: Skidtube LH (AEL Blue)

Start Date: 8/30/13

Required Date: 9/20/13

Start Qty: 1.00

Required Qty: 1.00

D2712
Set Screw

Manufactured No

110 Each 808.0000 10 10

DAS
6
9-89

DAS
28
9-89

13-10-15

Location Loc Qty Loc Code

FG 50
29962 50
ST016 758
101775 250
102226 194
103652 182
91229 12
93686 20
99794 100

B107365

DAS
31
9-89

D2934
Saddle Spacer

Manufactured No

110 Each 74.0000 2 2

DAS
6
9-89

DAS
28
9-89

Location Loc Qty Loc Code

FG 6
31929 6
ST022 68
101520 20
102358 20
103443 24
97041 1
98297 3

2X

DAS
31
9-89

D2935
Saddle Spacer

Manufactured No

110 Each 94.0000 2 2

DAS
6
9-89

DAS
28
9-89

Location Loc Qty Loc Code

FG 6
31793 6
ST022 88
102233 40
103655 33
88536 4
97264 1
99798 10

2X

DAS
31
9-89

August-30-13 12:51:15 PM

Shop Packet Print

Page 10

4.5 206 L/L-1/L-3/L-4/407 LOW & HIGH GEAR SKIDTUBES

ITEM	QTY -311-	QTY -312	QTY -313	QTY -314	QTY -341	QTY -347	QTY -349	QTY -351	QTY -013	PART NUMBER	DESCRIPTION
	X									D206-642-311	SKIDTUBE INSTALLATION, LH
		X								D206-642-312	SKIDTUBE INSTALLATION, RH
			X							D206-642-313	SKIDTUBE INSTALLATION, LH
				X						D206-642-314	SKIDTUBE INSTALLATION, RH
1	1	1			X					D206-642-341	SKIDTUBE
						X				D206-642-347	WEARSHOE KIT (REPLACES -343)
							X			D206-642-349	RUN-ON LANDING WEARPLATE KIT
			1	1				X		D206-642-351	SKIDTUBE
1	1	1	1	1					X	D206-648-013	GROUND HANDLING KIT
1					1					D2650-5	SKIDTUBE ASSEMBLY
1								1		D4361-041	SKIDTUBE ASSEMBLY
2A					14			4		D2651-1	* PLUG ⁽¹⁾
2B					14			4		D2651-3	* O-RING ⁽¹⁾
3					1			1		D2646	* AFT CAP ⁽¹⁾
4					2			2		MS27039-1-08	* SCREW ⁽¹⁾
5					2			2		NAS1149D0332J	* WASHER ⁽¹⁾ (OR AN960JD10L)
6	1		1							D2932-1	SADDLE, FWD OUT, LH
6		1		1						D2932-2	SADDLE, FWD OUT, RH
7	1		1							D2933-1	SADDLE, FWD IN, LH
7		1		1						D2933-2	SADDLE, FWD IN, RH
8	1		1							D2938-1	SADDLE, AFT OUT, LH
8		1		1						D2938-2	SADDLE, AFT OUT, RH
9	1		1							D2939-1	SADDLE, AFT IN, LH
9		1		1						D2939-2	SADDLE, AFT IN, RH
10	8	8	8	8						AN3-41A	BOLT
11	16	16	16	16						D2652	BUSHING
12A	8	8	8	8						MS21042-3	NUT (OR MS21042L3)
12B	8	8	8	8						NAS1149D0363J	WASHER (OR AN960JD10)
13	4	4	4	4						AN5-10A (OR AN5-11A)	* BOLT ⁽²⁾
14	4	4	4	4						AN5-11A (OR AN5-12A)	* BOLT ⁽²⁾
15	8	8	8	8						NAS1149D0563J	WASHER (OR AN960JD516)
16	12	12	12	12						AN4-6A	BOLT
17	24	24	24	24						NAS1149D0463J	WASHER (OR AN960JD416)
18	12	12	12	12						MS21042-4	NUT (OR MS21042L4)
20A					6	6				D3537-1	WEARPAD (REPLACES D2648-3)
21A					1	1				D3537-3	WEARPAD (REPLACES D3429-1)
22A					1	1				D3535-11	WEARSHOE (REPLACES D2656-11)
22B					1	1				D3536-11	GASKET
23A					1	1				D3535-23	WEARSHOE (REPLACES D2656-23)
23B					1	1				D3536-23	GASKET
24A					1	1				D3535-35	WEARSHOE (REPLACES D2656-35)
24B					1	1				D3536-35	GASKET
26A					54	54				MS27039C1-08	SCREW
26B					54	54				NAS1149C0332R	WASHER (OR AN960C10L)
26C					54					ALS7-1032-130	* INSERT ⁽¹⁾ (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
30	1	1	1	1						D3407-043	TOW RING ASSEMBLY (REPLACES D2968-043)
31	1	1	1	1						D3456-1	WASHER
32	1	1	1	1						D3457-1	WASHER
33	1	1	1	1						MS21043-4	NUT
34	1	1	1	1						AN4C5A	BOLT
35	1	1	1	1						NAS1149C0463R	WASHER (OR AN960C416)
36	1	1	1	1						D3413-1	RING (REPLACES D2655)
37	10	10	10	10						D2712	SET SCREW
38	2	2	2	2						D2934	SADDLE SPACER
39	2	2	2	2						D2935	SADDLE SPACER
40									2	D3414-041	GHW LUG (REPLACES D2659)
41									4	AN3C37A	BOLT
42									8	D2652	BUSHING
43									4	MS21043-3	NUT
44									4	NAS1149C0363R	WASHER (OR AN960C10)

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Revision: **P**
Date: 13.02.12

ITEM	QTY -311	QTY -312	QTY -313	QTY -314	QTY -341	QTY -347	QTY -349	QTY -351	QTY -013	PART NUMBER	DESCRIPTION
50							1	1		D4364-041	FWD WEARPLATE ASSY
51							1	1		D4364-043	AFT WEARPLATE ASSY
52							18	18		D3873-1	BUSHING
53							4			D2649	SPACER
54A							9	9		AN3-36A	BOLT
54B							9	9		NAS1149C0332R	WASHER (OR AN960C10L)
54C							9	9		MS21042-3	NUT

NOTES: (1) DENOTES THAT PART IS INCLUDED WITH D2650-5 OR D4361-041 ASSEMBLY ABOVE
 (2) CHOICE OF BOLT WILL DEPEND ON CROSSTUBE (SEE INSTALLATION PROCEDURE)

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Revision: **P**
 Date: 13.02.12

Work Order ID 106435

106435

August-30-13 12:51:15 PM

Item ID: D206-642-311BL

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Skidtube LH (AEL Blue)

Start Date: 8/30/13 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 9/20/13 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Run Start ***NR1***

Approvals:

Process Plan: 

Date:

Tooling:

Date:

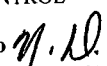
Stop ***NR2***

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D206-642	Rev N								
100	DOCUMENT CONTROL	0.00							
100									
DC	Memo 	0.00							
Document Control	Photocopy bluefile and create labels per PPP D206-642-311 CHG007								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

MCS 13-10-16

1x DAS 28 13-10-15 9-89